

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 1 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<div data-bbox="300 348 1399 380" data-label="Section-Header"> <h4>4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE</h4> </div> <div data-bbox="151 411 391 443" data-label="Section-Header"> <h5>4.1 Introduction</h5> </div> <div data-bbox="248 474 1503 564" data-label="Text"> <p>The initial examination of any evidence shotshell cases will include the completion of a worksheet. These worksheets will include the physical description of the shotshell case and will serve as a source to document the condition of the evidence as received and any tests or comparisons performed.</p> </div> <div data-bbox="248 596 1484 655" data-label="Text"> <p>By examining wadding, the examiner may be able to determine the gauge size, manufacture, and if the wad contains markings suitable for comparison with the firearm that fired it.</p> </div> <div data-bbox="248 686 1515 774" data-label="Text"> <p>By examining recovered shot pellets, the examiner may be able to determine the actual shot size. The determined size can then be compared to the shot size loaded in submitted shotshells or to the size that the submitted shotshell case was marked to have contained.</p> </div> <div data-bbox="151 806 496 837" data-label="Section-Header"> <h5>4.2 Safety Considerations</h5> </div> <div data-bbox="248 869 1471 959" data-label="Text"> <p>Examinations performed in the Firearm and Toolmark Section are inherently hazardous. These procedures involve hazardous chemicals, firearms, ammunition, and power tools. All hazardous procedures must be performed in compliance with the DFS Safety Manual.</p> </div> <div data-bbox="151 991 634 1022" data-label="Section-Header"> <h5>4.3 Preparation of Cleaning Solutions</h5> </div> <div data-bbox="248 1054 1156 1085" data-label="Text"> <p>NOTE: ALWAYS ADD ACID TO WATER. NEVER ADD WATER TO ACID.</p> </div> <div data-bbox="248 1117 568 1148" data-label="Section-Header"> <h6>4.3.1 Acetic Acid Solution</h6> </div> <div data-bbox="345 1178 1507 1302" data-label="List-Group"> <ul style="list-style-type: none"> • Prepare a 15% Acetic Acid Solution by adding 150 milliliters of Glacial Acetic Acid to 850 milliliters of distilled water • Store solution in an appropriate, sealed container that is marked with the date and initials of the preparer • Record in the Firearms Quality Record Book </div> <div data-bbox="248 1333 522 1365" data-label="Section-Header"> <h6>4.3.2 Bleach Solution</h6> </div> <div data-bbox="345 1394 1500 1491" data-label="List-Group"> <ul style="list-style-type: none"> • Prepare a Bleach Solution by combining 10 milliliters of bleach to 90 milliliters of distilled water • Store solution in an appropriate, sealed container that is marked with the date and initials of the preparer • Record in the Firearms Quality Record Book </div> <div data-bbox="151 1522 433 1554" data-label="Section-Header"> <h5>4.4 Instrumentation</h5> </div> <div data-bbox="248 1585 557 1743" data-label="List-Group"> <ul style="list-style-type: none"> • Comparison Microscope • Stereo Microscope • Micrometer/Caliper • Ruler • Scale/Balance </div> <div data-bbox="151 1774 763 1806" data-label="Section-Header"> <h5>4.5 Minimum Analytical Standards and Controls</h5> </div> <div data-bbox="248 1837 380 1869" data-label="Text"> <p>Appendix A</p> </div>	

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 2 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<p>4.6 Procedure or Analysis</p> <p>The evidence will be marked in accordance with the Quality Manual. A systematic approach should be used for the physical examination and classification of fired shotshell cases, with recording of findings and observations in the notes.</p> <p>4.6.1 Shotshell Cases</p> <p>Examination of shotshell cases should include general, visual, physical, and trace examinations, gauge determination, and marks determination.</p> <p>4.6.1.1 General, Visual, Physical, and Trace Examinations</p> <p>The initial examination of any shotshell case will include a worksheet. This worksheet will serve as a source to document the condition of the evidence as received. Further information will be added to the worksheet as tests are performed.</p> <p>Examine the shotshell case visually and microscopically for any material. Determine if further examination of the material is necessary and consult the appropriate section prior to the removal of any trace evidence. Document findings and observations and record in notes.</p> <p>Once the shotshell case has been examined for the presence of pertinent material, visual and physical examinations are conducted to determine the following features, to be documented on the worksheet:</p> <ul style="list-style-type: none"> • Any material present • Shape of shotshell • Gauge • Possible manufacturer/marketer of the shotshell case • Ignition system – centerfire • Description of metal used in hull and primer • Description of headstamp • Description of firing pin impression <p>4.6.1.2 Trace Material Examination</p> <p>Evidence recovered during an investigation may contain trace material transferred from the crime scene. This material may be in the form of blood, tissue, plaster, paint, hairs, fibers, glass, etc. The examiner needs to evaluate the importance of this material, and if further examination of the material is necessary, remove and preserve a sample of the material. Removal of the material may also be necessary to allow the proper examination of the evidence.</p> <ul style="list-style-type: none"> • Remove material being careful not to damage the evidence • Place the removed material into a suitable container/packaging for possible submission to the appropriate section for further examination • Record findings and observations in notes <p>If the trace material IS NOT going to be retained for further examination, proceed with the following:</p> <ul style="list-style-type: none"> • For evidence containing blood, tissue, or other biohazards, soak or sonicate the evidence for at least one (1) minute in a Bleach Solution (refer to 4.3) • Remove loosened material by rinsing with methanol or water • Remove plaster by soaking in a 15% Acetic Acid Solution (refer to 4.3) 	

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 3 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<div data-bbox="430 350 1312 478" data-label="List-Group"> <ul style="list-style-type: none"> • Remove paint by soaking in alcohol or acetone • Use a non-abrasive brush to remove loose material • Use Naval Jelly™ or E-zest™ coin cleaner to removed dark stains as needed • Record findings and observations in examiner's notes </div> <div data-bbox="332 508 816 539" data-label="Section-Header"> <h4>4.6.1.3 Shotshell Case Gauge Determination</h4> </div> <div data-bbox="430 567 1508 659" data-label="Text"> <p>Gauge can usually be determined by examination of the headstamp of the shotshell case. If it is not legible on the headstamp, the shotshell case can be compared with laboratory standards or available manufacturer literature.</p> </div> <div data-bbox="332 686 682 720" data-label="Section-Header"> <h4>4.6.1.4 Determination of Marks</h4> </div> <div data-bbox="430 747 1536 814" data-label="Text"> <p>Visual and microscopic examination of the shotshell case may reveal a variety of markings. Types of marks that might be found may be as follows:</p> </div> <div data-bbox="477 842 958 1165" data-label="List-Group"> <ul style="list-style-type: none"> • Breech face class marks • Extractor marks • Ejector marks • Resizing marks • Chamber marks • Anvil marks (rimfire only) • Magazine marks • Ejection port marks • Markings on the exterior surface of hull • Other marks </div> <div data-bbox="430 1192 1552 1257" data-label="Text"> <p>As appropriate, compare marks on shotshell case with tests from a firearm or with other shotshell cases (see Section 5).</p> </div> <div data-bbox="332 1285 688 1318" data-label="Section-Header"> <h4>4.6.1.5 Interpretation of Results</h4> </div> <div data-bbox="477 1348 1513 1541" data-label="List-Group"> <ul style="list-style-type: none"> • May determine gauge and brand/manufacturer/marketer of shotshell case • May determine if there are suitable markings for identification with a firearm or with other fired components • May determine possible firearms that could have fired shotshell case • May be able to identify the firearm in which it was fired • Record findings and observations in notes </div> <div data-bbox="238 1568 406 1600" data-label="Section-Header"> <h3>4.6.2 Wads</h3> </div> <div data-bbox="332 1629 1552 1692" data-label="Text"> <p>Examination of wads should include general, visual, physical, and trace examinations, gauge determination, and marks determination.</p> </div> <div data-bbox="332 1719 966 1755" data-label="Section-Header"> <h4>4.6.2.1 General, Visual, Physical, and Trace Examinations</h4> </div> <div data-bbox="430 1782 1563 1875" data-label="Text"> <p>The initial examination of any wad will include a worksheet. This worksheet will serve as a source to document the condition of the evidence as received. Further information will be added to the worksheet as tests are performed.</p> </div>	

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 4 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<p>Examine the wad visually and microscopically for any trace material. Determine if further examination of the material is necessary and consult the appropriate section prior to the removal. Document findings and observations in notes.</p> <p>Once the wad has been examined for the presence of pertinent trace evidence material, visual and physical examinations are conducted to determine the following features, to be documented on the worksheet:</p> <ul style="list-style-type: none"> • Any material present • Shape of wad • Gauge • Possible manufacturer/marketer of the item • Description of wad composition <p>4.6.2.2 Trace Material Examination</p> <p>Evidence recovered during an investigation may contain trace material transferred from the crime scene. This material may be in the form of blood, tissue, plaster, paint, hairs, fibers, glass, etc. The examiner needs to evaluate the importance of this material, and if further examination of the material is necessary, remove and preserve a sample of the material. Removal of the material may also be necessary to allow the proper examination of the evidence.</p> <ul style="list-style-type: none"> • Remove material being careful not to damage the evidence • Place the removed material into a suitable container/packaging for possible submission to the appropriate section for further examination • Record findings and observations in notes <p>If the trace material IS NOT going to be retained for further examination, proceed with the following:</p> <ul style="list-style-type: none"> • For evidence containing blood, tissue, or other biohazards, soak or sonicate the evidence for at least one (1) minute in a Bleach Solution (refer to 4.3) • Remove loosened material by rinsing with methanol or water • Remove plaster by soaking in a 15% Acetic Acid Solution (refer to 4.3) • Remove paint by soaking in alcohol or acetone • Use a non-abrasive brush to remove loose material • Use Naval Jelly™ or E-zest™ coin cleaner to removed dark stains as needed • Record findings and observations in notes <p>4.6.2.3 Wad Gauge Determination</p> <p>Gauge can usually be determined by measuring the diameter of the wad and comparing with laboratory standards or available manufacturer's literature.</p> <ul style="list-style-type: none"> • Direct comparison of the evidence wad to known laboratory references of similar manufacturers in the composition, design, and diameter, which can assist in the determination of gauge size • Gauge size can also be determined by measuring the base diameter of the wad and comparing the measurement to known wad-reference measurements • Manufacturer data can be determined by locating information stamped into the wad or by comparing the evidence wad to known laboratory references 	

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 5 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<div data-bbox="336 348 696 378" data-label="Section-Header"> <p>4.6.2.4 Determination of Marks</p> </div> <div data-bbox="430 409 1557 562" data-label="Text"> <p>Visual and microscopic examination of the wad may reveal a variety of markings. Microscopic examination of the evidence wad could reveal markings that may be suitable for identification with the shotgun that fired it. If evidence shotshells are submitted with the evidence wad, it may be necessary to disassemble one of the shotshells for a comparison of the unfired wad with the evidence wad. Record the relevant information on the appropriate worksheet.</p> </div> <div data-bbox="336 592 698 623" data-label="Section-Header"> <p>4.6.2.5 Interpretation of Results</p> </div> <div data-bbox="430 653 1529 806" data-label="Text"> <p>The above-mentioned procedure is based on the assumption that the evidence wad submitted has sufficient material available to determine the possible manufacturer and the gauge size. If the wad is mutilated or soaked with blood or other body fluids, the examiner may not be able to specifically determine gauge size. The examiner also recognizes that some manufacturers might duplicate the design of other manufacturers. Record interpretation of results in notes.</p> </div> <div data-bbox="240 833 415 863" data-label="Section-Header"> <p>4.6.3 Pellets</p> </div> <div data-bbox="336 894 979 926" data-label="Section-Header"> <p>4.6.3.1 General, Visual, Physical, and Trace Examinations</p> </div> <div data-bbox="430 955 1563 1050" data-label="Text"> <p>The initial examination of any pellets will include a worksheet. This worksheet will serve as a source to document the condition of the evidence as received. Further information will be added to the worksheet as tests are performed.</p> </div> <div data-bbox="430 1077 1547 1169" data-label="Text"> <p>Examine the pellets visually and microscopically for any trace material. Determine if further examination of the material is necessary and consult the appropriate section prior to the removal of the material. Record findings and observations in the notes.</p> </div> <div data-bbox="430 1197 1489 1289" data-label="Text"> <p>Once the pellets have been examined for the presence of pertinent trace evidence material, visual, microscopic, and physical examinations are conducted to determine the following features, to be documented on the worksheet:</p> </div> <div data-bbox="430 1320 1567 1606" data-label="List-Group"> <ul style="list-style-type: none"> • Determine the total number of pellets received • Determine the composition of the pellets • Determine the number of pellets suitable for comparison purposes • Note if pellet sizes all appear to be similar - if different sizes, determine each specific size • Compare evidence pellets to laboratory references of known shot sizes side by side until a known shot size is determined. A stereo microscope may aid in this determination. This can be done one size at a time or several sizes at a time; however, if more than one size is used at a time, care should be taken not to mix up the shot. • Record findings and observations in notes </div> <div data-bbox="336 1633 737 1665" data-label="Section-Header"> <p>4.6.3.2 Trace Material Examination</p> </div> <div data-bbox="430 1696 1567 1850" data-label="Text"> <p>Evidence recovered during an investigation may contain trace material transferred from the crime scene. This material may be in the form of blood, tissue, plaster, paint, hairs, fibers, glass, etc. The examiner needs to evaluate the importance of this material, and if further examination of the material is necessary, remove and preserve a sample of the material. Removal of material may also be necessary to allow the proper examination of the evidence.</p> </div> <div data-bbox="430 1879 1115 1913" data-label="List-Group"> <ul style="list-style-type: none"> • Remove material being careful not to damage the evidence </div>	

4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE	Page 6 of 7
Division of Forensic Science FIREARM/TOOLMARK PROCEDURES MANUAL	Amendment Designator:
	Effective Date: 21-April-2003
<div data-bbox="435 348 1479 443"> <ul style="list-style-type: none"> • Place the removed material into a suitable container/packaging for possible submission to the appropriate section for further examination • Record findings and observations in notes </div> <div data-bbox="435 474 1520 506"> <p>If the trace material IS NOT going to be retained for further examination, proceed with the following:</p> </div> <div data-bbox="435 537 1549 793"> <ul style="list-style-type: none"> • For evidence containing blood, tissue, or other biohazards, soak or sonicate the evidence for at least one (1) minute in a Bleach Solution (refer to 4.3) • Remove loosened material by rinsing with methanol or water • Remove plaster by soaking in a 15% Acetic Acid Solution (refer to 4.3) • Remove paint by soaking in alcohol or acetone • Use a non-abrasive brush to remove loose material • Use Naval Jelly™ or E-zest™ coin cleaner to removed dark stains as needed • Record findings and observations in notes </div> <div data-bbox="337 823 686 854"> <p>4.6.3.3 Comparison by Weight</p> </div> <div data-bbox="435 884 1531 1268"> <ul style="list-style-type: none"> • Determine the total number of pellets received • Determine the composition of the pellets • Determine the number of pellets suitable for weighing • Make note if pellet sizes all appear similar • If several sizes are present, determine each specific size • Weigh the pellets in grains or ounces • Divide weight of pellets by total number weighed • Consult known pellet weights in NRA Handbook, Table 1 of Appendix G of the AFTE Glossary, 3rd ed., or manufacturer's data and determine shot size, which corresponds to evidence shot • The weight of the evidence pellets can also be directly compared to weight of references using the same number of pellets until a similar known weight is obtained • Record findings and observations in notes </div> <div data-bbox="337 1297 670 1329"> <p>4.6.3.4 Measuring Pellet Size</p> </div> <div data-bbox="435 1358 1531 1680"> <ul style="list-style-type: none"> • Determine the total number of pellets received • Determine the composition of the pellets • Determine the number of pellets suitable for comparison purposes • Make note if pellet sizes all appear to be similar • If several different sizes are present, determine each specific size • Choose the best specimen and measure diameter using a micrometer/caliper and record in hundredths or thousandths of an inch • Consult known pellet sizes in NRA Handbook, Table 1 of Appendix G of the AFTE Glossary, 3rd ed. or manufacturer data and determine shot size, which corresponds to evidence shot • Record findings and observations in notes </div> <div data-bbox="337 1709 695 1740"> <p>4.6.3.5 Interpretation of Results</p> </div> <div data-bbox="435 1770 1516 1831"> <p>It may be possible to determine the shot size and composition of the pellets. Record interpretation of results in notes.</p> </div>	

<p>4 PHYSICAL EXAMINATION & CLASSIFICATION OF FIRED SHOTSHELL EVIDENCE</p>	<p>Page 7 of 7</p>
<p>Division of Forensic Science</p> <p>FIREARM/TOOLMARK PROCEDURES MANUAL</p>	<p>Amendment Designator:</p>
	<p>Effective Date: 21-April-2003</p>
<p>4.7 Appropriate Appendices</p> <p>Appendix A - Calibration Standards</p> <p>Appendix C - Work Sheets</p> <p>4.8 References</p> <p>Association of Firearm and Toolmark Examiners Glossary, 3rd ed. 1994.</p> <p>Howe, Walter, J. "Laboratory Work Sheets". <u>AFTE NEWSLETTER NUMBER TWO</u>. August 1969, p.13.</p> <p><u>NRA Firearms Fact Book</u>. National Rifle Association of America. 3rd ed. 1989.</p> <p style="text-align: right;">♦ End</p>	